

BAB ALUMINIUM PTY LTD

ALUMINIUM STANDS

Description

A complete proprietary system including heavy duty aluminium support frames and anodised aluminium seat plank with cast aluminium end caps.

Aluminium Seat Section

Extruded aluminium alloy (6060-T5) seat plank 250mm wide with two longitudinal flanged ribs as part of the extrusion. The longitudinal ribs run continuously for the length of the seat and provide fastening for the support frames

- Standard lengths – 2m, 3m, 4m and 6m
- Nominal wall thickness – 2.5mm
- Finish – Clear anodised 15 microns

Support frames

Fabricated from 50 x 50 x 6mm angle (6060-T5), 100 x 10mm flat bar (6060-T5)
The frames are welded according to (AS-1554)

- Standard Finish – as extruded

Cross braces

Fabricated from 25 x 3mm tube (6060-T5)

- Standard Finish – as extruded

Seat End Caps

Manufactured from cast aluminium to fit seat extrusion

- Standard Finish – as cast
- Manufacturers name cast into end cap

Assembly

Fit end caps using two (2) x 4.8mm aluminium pop rivets through the underside longitudinal flanges

Fit support frames using two (2) x minimum 25 x 6mm zinc-plated bolts with nylon insert nuts through the underside longitudinal flanges.

Fit cross braces to predrilled holes in rear uprights using two (2) x minimum 30 x 10mm zinc-plated bolts with nylon insert nuts.

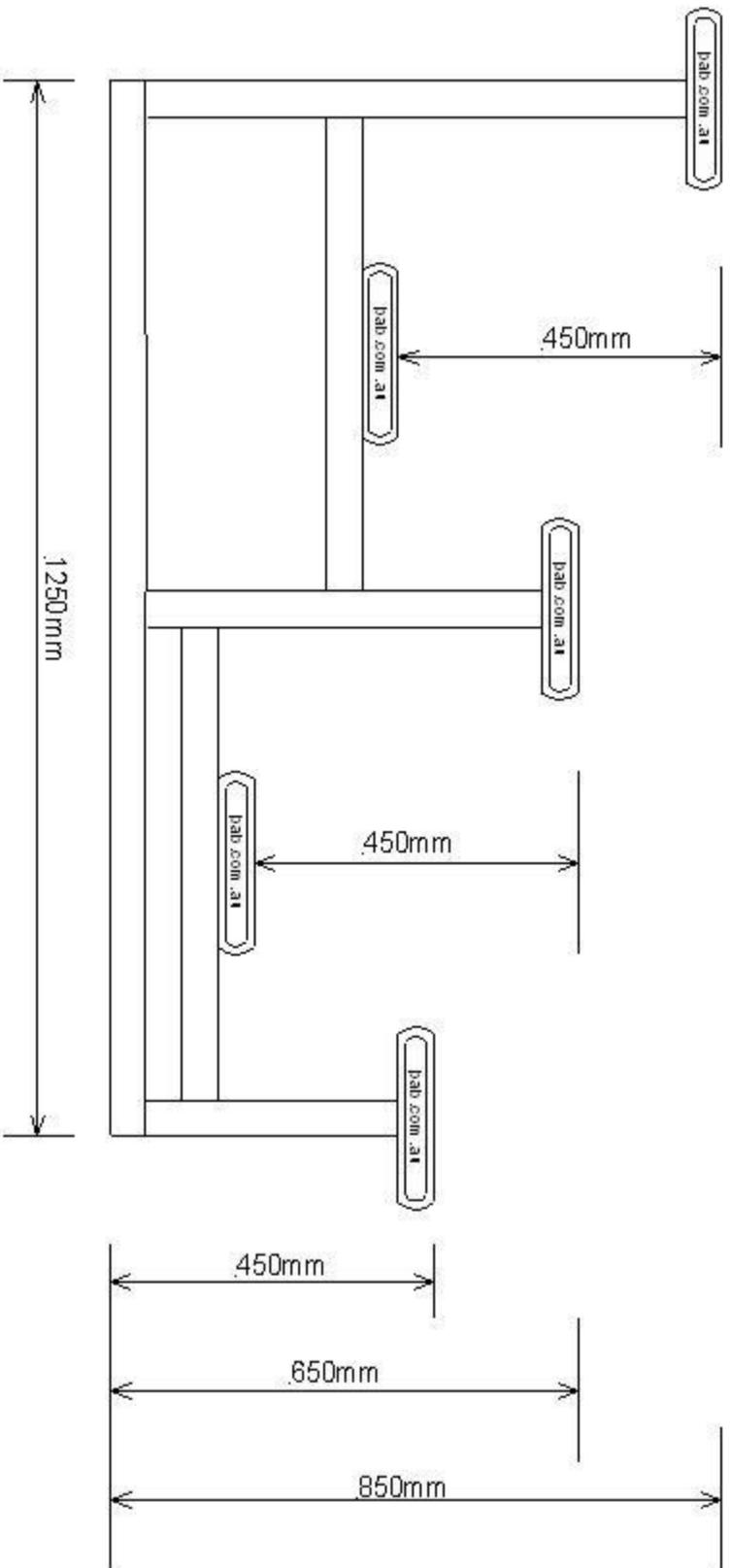
IMPORTANT – support frames to have a spacing of not more than 1.8m

Installation

The stands are freestanding – however for security the stands have pre-drilled holes in each base frame which can be used to skew-peg on grass or dyna-bolt to concrete

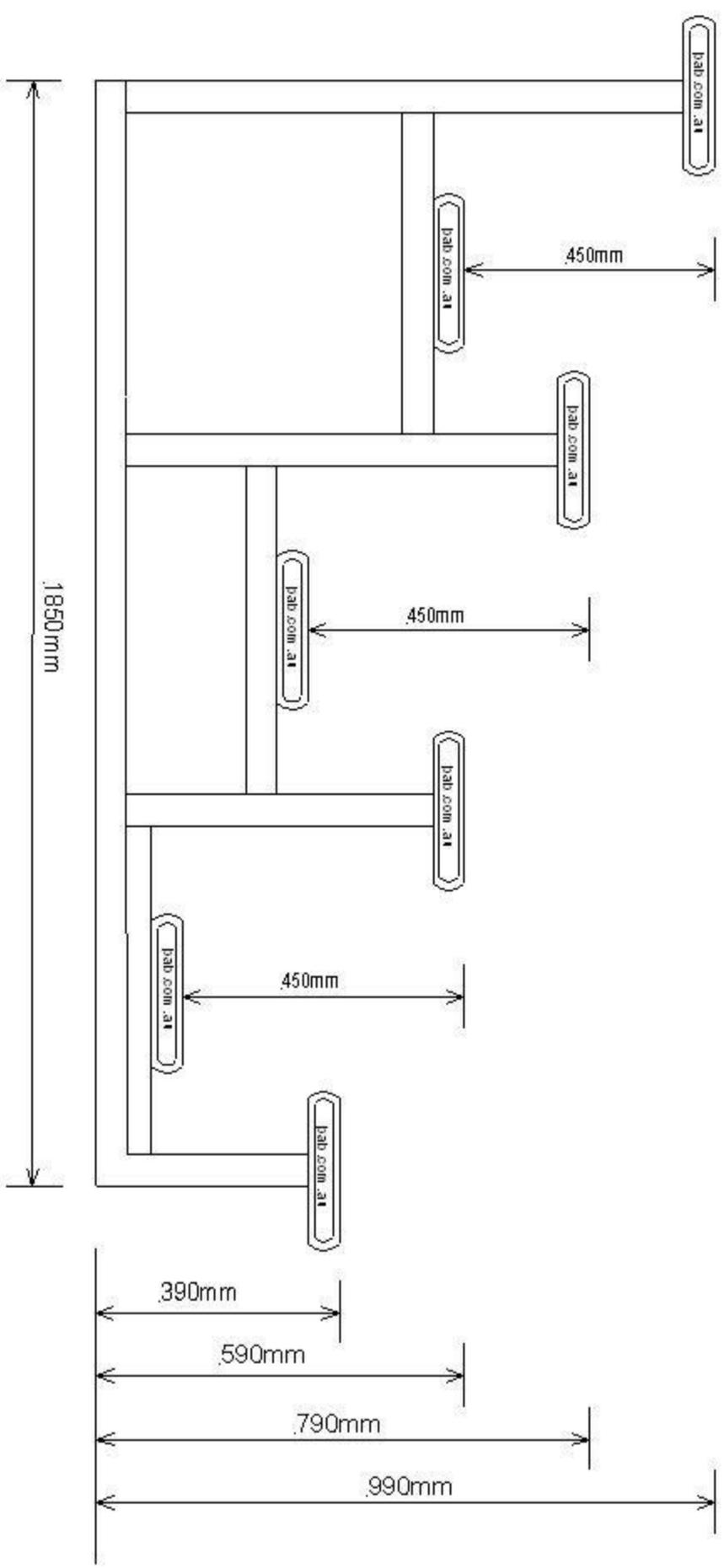
3 tier stand

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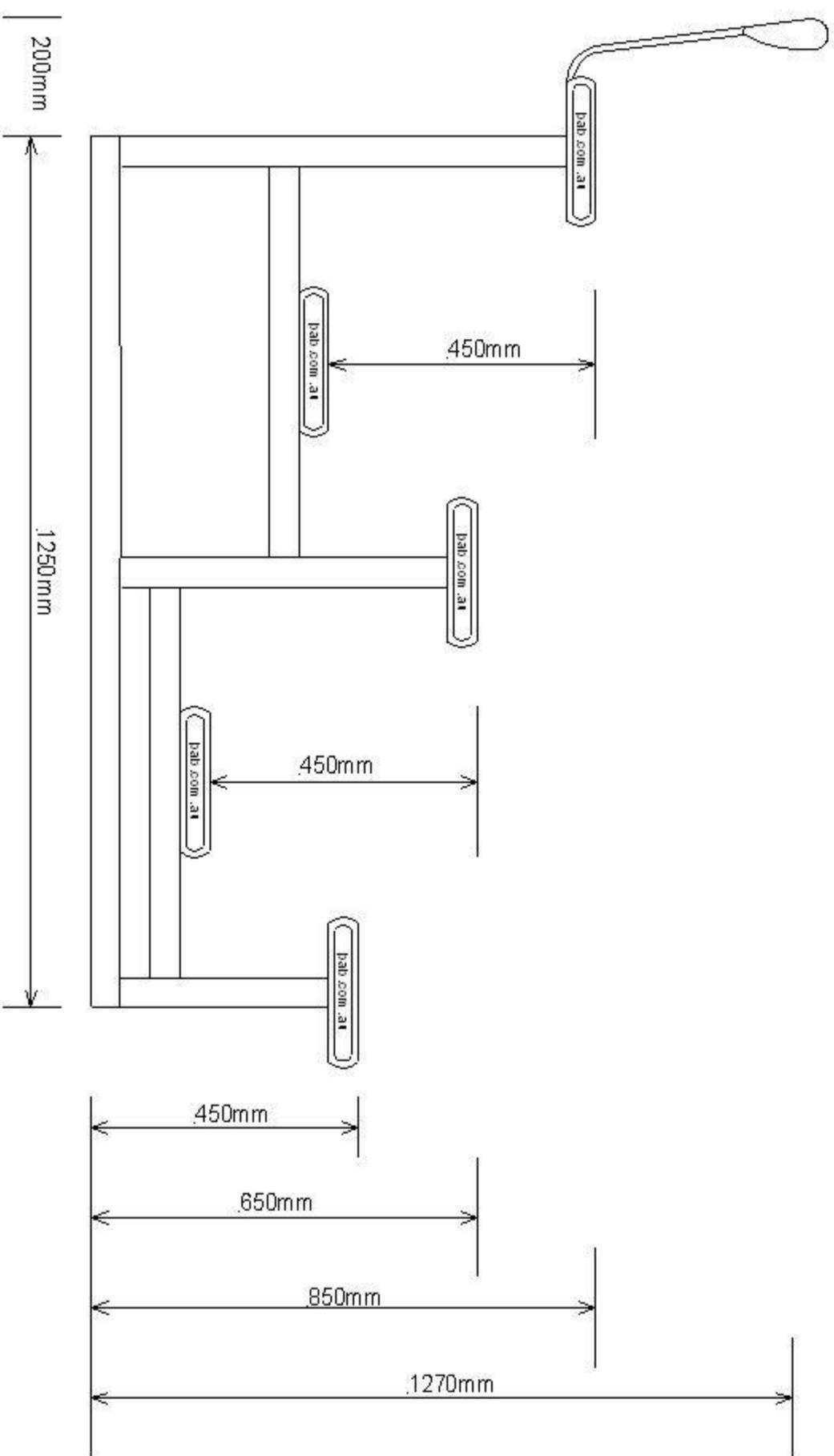
4 tier stand

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4 tier stand - B/Rest

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